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Handbook of Thermal Science and Engineering
Process Synthesis and Process Intensification
Microstructured Devices for Chemical Processing
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Re-Engineering the Chemical Processing Plant
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The Fundamentals of Process Intensification
Reactive and Membrane-Assisted Separations
Chemical Process Technology

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Process Intensification and Integration for Sustainable Design

John Wiley & Sons

Explore and review novel techniques for intensifying transport and reaction in liquid-liquid and related systems with this essential toolkit. Topics include discussion of the principles of process intensification, the nexus between process intensification and sustainable engineering, and the fundamentals of liquid-

liquid contacting, from an expert with over forty-five years' experience in the field. Providing promising directions for investment and for new research in process intensification, in addition to a unique review of the fundamentals of the topic, this book is the perfect guide for senior undergraduate students, graduate students, developers, and research staff in chemical engineering and biochemical engineering.

Synthesis and Operability Strategies for Computer-Aided Modular Process Intensification Walter de Gruyter GmbH &

Co KG

With contributions from experts from both the industry and academia, this book presents the latest developments in the identified areas. In addition, a thorough and updated coverage of the traditional aspects of heterogeneous catalysis such as preparation, characterization and use in well-established technologies such as nitration, ammoxidation and hydrofluorination is included. This book incorporates appropriate case studies, explanatory notes, and schematics for more clarity and better understanding.

Handbook of Thermal Science and Engineering CRC Press

This first comprehensive treatment of the intertwined roles of micro-instrumentation, high throughput experimentation and process intensification as valuable tools for process analytical technology covers both industrial as well as academic aspects. First class editors and authors from top companies and universities provide interdisciplinary coverage ranging from chemistry and analytics to process design and engineering, supported throughout by case studies and ample analytical data. *Process Synthesis and Process Intensification* John Wiley & Sons Microreaction technology, with its unprecedented heat and mass transfer advantages, is one of the few technologies with potential to develop efficient, environmentally benign, and compact processes. Catalysis development, reactor design, and thermal management are reviewed.

Microstructured Devices for Chemical Processing CRC Press

Process intensification (PI) leads to a substantially smaller, cleaner, safer and more energy efficient process technology. For example, the scale reduction made possible by using high gravity

fields to separate liquids has seen the reduction of distillation columns from 75m to a four or five metres in height in some areas. PI is a hot topic in chemical and process engineering - and beyond - and is now reaching a maturity that is seeing PI concepts applied to a wide range of processes and technologies. This is the first book to provide a practical working guide to understanding PI and developing successful PI solutions and applications. By demonstrating the broad application of PI this book will be of value to audiences looking to take current technologies into new process areas as well as those looking to further its use in the chemical engineering sector. As well as detailing technologies and practical applications the book focusses on safety, energy and environmental issues, giving guidance on how to incorporate PI in plant design and operation safely, efficiently and effectively. This book provides up to date access to the best current information on PI, both through the world-class experience of the authors and by pinpointing other significant sources of data, equipment and expertise. * Shows chemical and process engineers how to apply process intensification (PI) to their product, process or production line * A hard-working reference and user guide to the technology AND application of PI, covering fundamentals, industry applications, and supplemented my an development and implementation guide * Leading author team, including Professor Colin Ramshaw, developer of the HiGee high gravity distillation process at ICI, who is widely credited as the father of PI

Process Intensification in Chemical Engineering John Wiley & Sons

This book will provide researchers and graduate students with an

overview of the recent developments and applications of process intensification in chemical engineering. It will also allow the readers to apply the available intensification techniques to their processes and specific problems. The content of this book can be readily adopted as part of special courses on process control, design, optimization and modelling aimed at senior undergraduate and graduate students. This book will be a useful resource for researchers in process system engineering as well as for practitioners interested in applying process intensification approaches to real-life problems in chemical engineering and related areas.

Modeling of Process Intensification John Wiley & Sons

"The authors have provided all the elements required for complete understanding of the basic concepts in heat recovery and water minimization in chemical and related processes, and followed these with carefully selected and developed problems and solutions in order to ensure that the concepts delivered can be applied." Simon Perry, The University of Manchester. This graduate textbook covers fundamentals of the key areas of Process Integration and Intensification for intra-process heat recovery (Heat Integration), inter-process heat recovery and cogeneration (Total Site) as well as water conservation. Step by step working sessions are illustrated for deeper understanding of the taught materials. The textbook also provides a wealth of pointers as well as further information for readers to acquire more extensive materials on the diverse industrial applications and the latest development trends in Process Integration and Intensification. It is addressed to graduate students as well as professionals to help the effectively application of Process

Integration and Intensification in plant design and operation.

The Handbook of Continuous Crystallization Springer

The successful implementation of greener chemical processes relies not only on the development of more efficient catalysts for synthetic chemistry but also, and as importantly, on the development of reactor and separation technologies which can deliver enhanced processing performance in a safe, cost-effective and energy efficient manner. Process intensification has emerged as a promising field which can effectively tackle the challenges of significant process enhancement, whilst also offering the potential to diminish the environmental impact presented by the chemical industry. Following an introduction to process intensification and the principles of green chemistry, this book presents a number of intensified technologies which have been researched and developed, including case studies to illustrate their application to green chemical processes. Topics covered include: • Intensified reactor technologies: spinning disc reactors, microreactors, monolith reactors, oscillatory flow reactors, cavitation reactors • Combined reactor/separator systems: membrane reactors, reactive distillation, reactive extraction, reactive absorption • Membrane separations for green chemistry • Industry relevance of process intensification, including economics and environmental impact, opportunities for energy saving, and practical considerations for industrial implementation. Process Intensification for Green Chemistry is a valuable resource for practising engineers and chemists alike who are interested in applying intensified reactor and/or separator systems in a range of industries to achieve green chemistry principles.

Process Intensification for Sustainable Energy Conversion

Walter de Gruyter GmbH & Co KG

Presents comprehensive coverage of process intensification and integration for sustainable design, along with fundamental techniques and experiences from the industry Drawing from fundamental techniques and recent industrial experiences, this book discusses the many developments in process intensification and integration and focuses on increasing sustainability via several overarching topics such as Sustainable Manufacturing, Energy Saving Technologies, and Resource Conservation and Pollution Prevention Techniques. Process Intensification and Integration for Sustainable Design starts discussions on: shale gas as an option for the production of chemicals and challenges for process intensification; the design and techno-economic analysis of separation units to handle feedstock variability in shale gas treatment; RO-PRO desalination; and techno-economic and environmental assessment of ultrathin polysulfone membranes for oxygen-enriched combustion. Next, it looks at process intensification of membrane-based systems for water, energy, and environment applications; the design of internally heat-integrated distillation column (HIDiC); and graphical analysis and integration of heat exchanger networks with heat pumps. Decomposition and implementation of large-scale interplant heat integration is covered, as is the synthesis of combined heat and mass exchange networks (CHAMENs) with renewables. The book also covers optimization strategies for integrating and intensifying housing complexes; a sustainable biomass conversion process assessment; and more. Covers the many advances and changes in process intensification and integration

Provides side-by-side discussions of fundamental techniques and recent industrial experiences to guide practitioners in their own processes Presents comprehensive coverage of topics relevant, among others, to the process industry, biorefineries, and plant energy management Offers insightful analysis and integration of reactor and heat exchanger network Looks at optimization of integrated water and multi-regenerator membrane systems involving multi-contaminants Process Intensification and Integration for Sustainable Design is an ideal book for process engineers, chemical engineers, engineering scientists, engineering consultants, and chemists.

Integrated Design and Simulation of Chemical Processes

John Wiley & Sons

This advanced textbook covering the fundamentals and industry applications of process intensification (PI) discusses both the theoretical and conceptual basis of the discipline. Since interdisciplinarity is a key feature of PI, the material contained in the book reaches far beyond the classical area of chemical engineering. Developments in other relevant disciplines, such as chemistry, catalysis, energy technology, applied physics, electronics and materials science, are extensively described and discussed, while maintaining a chemical engineering perspective. Divided into three major parts, the first introduces the PI principles in detail and illustrates them using practical examples. The second part is entirely devoted to fundamental approaches of PI in four domains: spatial, thermodynamic, functional and temporal. The third and final part explores the methodology for applying fundamental PI approaches in practice. As well as detailing technologies, the book focuses on safety, energy and

environmental issues, giving guidance on how to incorporate PI in plant design and operation -- safely, efficiently and effectively.

Process Control, Intensification, and Digitalisation in Continuous Biomanufacturing Walter de Gruyter GmbH & Co KG

Faster, cheaper and environmentally friendly, these are the criteria for designing new reactions and this is the challenge faced by many chemical engineers today. Based on courses taught by the authors, this advanced textbook discusses opportunities for carrying out reactions on an industrial level in a technically controllable, sustainable, costeffective and safe manner. Adopting a practical approach, it describes how miniaturized devices (mixers, reactors, heat exchangers, and separators) are used successfully for process intensification, focusing on the engineering aspects of microstructured devices, such as their design and main characteristics for homogeneous and multiphase reactions. It addresses the conditions under which microstructured devices are beneficial, how they should be designed, and how such devices can be integrated in an existing chemical process. Case studies show how the knowledge gained can be applied for particular processes. The textbook is essential for master and doctoral students, as well as for professional chemists and chemical engineers working in this area.

Process Intensification Walter de Gruyter GmbH & Co KG

This advanced textbook covering the fundamentals and industry applications of process intensification (PI) discusses both the theoretical and conceptual basis of the discipline. Since interdisciplinarity is a key feature of PI, the material contained in the book reaches far beyond the classical area of chemical engineering. Developments in other relevant disciplines, such as

chemistry, catalysis, energy technology, applied physics, electronics and materials science, are extensively described and discussed, while maintaining a chemical engineering perspective. Divided into three major parts, the first introduces the PI principles in detail and illustrates them using practical examples. The second part is entirely devoted to fundamental approaches of PI in four domains: spatial, thermodynamic, functional and temporal. The third and final part explores the methodology for applying fundamental PI approaches in practice. As well as detailing technologies, the book focuses on safety, energy and environmental issues, giving guidance on how to incorporate PI in plant design and operation -- safely, efficiently and effectively.

Intensification of Sorption Processes Springer

In recent years bioprocessing has increased in popularity and importance, however, bioprocessing still poses various important techno-economic and environmental challenges, such as product yields, excessive energy consumption for separations in highly watery systems, batch operation or the downstream processing bottlenecks in the production of biopharmaceutical products. Many of those challenges can be addressed by application of different process intensification technologies discussed in the present book. The first book dedicated entirely to this area, *Intensification of Biobased Processes* provides a comprehensive overview of modern process intensification technologies used in bioprocessing. The book focusses on four different categories of biobased products: bio-fuels and platform chemicals; cosmeceuticals; food products; and polymers and advanced materials. It will cover various intensification aspects of the processes concerned, including (bio)reactor intensification;

intensification of separation, recovery and formulation operations; and process integration. This is an invaluable source of information for researchers and industrialists working in chemical engineering, biotechnology and process engineering.

Process Intensification Walter de Gruyter GmbH & Co KG
With a focus on actual industrial processes, e.g. the production of light alkenes, synthesis gas, fine chemicals, polyethylene, it encourages the reader to think “out of the box” and invent and develop novel unit operations and processes. Reflecting today’s emphasis on sustainability, this edition contains new coverage of biomass as an alternative to fossil fuels, and process intensification. The second edition includes: New chapters on Process Intensification and Processes for the Conversion of Biomass Updated and expanded chapters throughout with 35% new material overall Text boxes containing case studies and examples from various different industries, e.g. synthesis loop designs, Sasol I Plant, Kaminsky catalysts, production of Ibuprofen, click chemistry, ammonia synthesis, fluid catalytic cracking Questions throughout to stimulate debate and keep students awake! Richly illustrated chapters with improved figures and flow diagrams Chemical Process Technology, Second Edition is a comprehensive introduction, linking the fundamental theory and concepts to the applied nature of the subject. It will be invaluable to students of chemical engineering, biotechnology and industrial chemistry, as well as practising chemical engineers. From reviews of the first edition: “The authors have blended process technology, chemistry and thermodynamics in an elegant manner... Overall this is a welcome addition to books on chemical technology.” - The Chemist “Impressively wide-ranging and

comprehensive... an excellent textbook for students, with a combination of fundamental knowledge and technology.” - Chemistry in Britain (now Chemistry World)

Microreactor Technology and Process Intensification John Wiley & Sons

In recent years bioprocessing has increased in popularity and importance, however, bioprocessing still poses various important techno-economic and environmental challenges, such as product yields, excessive energy consumption for separations in highly watery systems, batch operation or the downstream processing bottlenecks in the production of biopharmaceutical products. Many of those challenges can be addressed by application of different process intensification technologies discussed in the present book. The first book dedicated entirely to this area, *Intensification of Biobased Processes* provides a comprehensive overview of modern process intensification technologies used in bioprocessing. The book focusses on four different categories of biobased products: bio-fuels and platform chemicals; cosmeceuticals; food products; and polymers and advanced materials. It will cover various intensification aspects of the processes concerned, including (bio)reactor intensification; intensification of separation, recovery and formulation operations; and process integration. This is an invaluable source of information for researchers and industrialists working in chemical engineering, biotechnology and process engineering. **Sustainable Metal Extraction from Waste Streams** Elsevier
In recent years the need for sustainable process design and alternative reaction routes to reduce industry’s impact on the environment has gained vital importance. The book begins with a

general overview of new trends in designing industrial chemical processes which are environmentally friendly and economically feasible. Specific examples written by experts from industry cover the possibilities of running industrial chemical processes in a sustainable manner and provide an up-to-date insight into the main concerns, e.g., the use of renewable raw materials, the use of alternative energy sources in chemical processes, the design of intrinsically safe processes, microreactor and integrated reaction/ separation technologies, process intensification, waste reduction, new catalytic routes and/or solvent and process optimization.

Intensification of Biobased Processes John Wiley & Sons

This book will provide researchers and graduate students with an overview of the recent developments and applications of process intensification in chemical engineering. It will also allow the readers to apply the available intensification techniques to their processes and specific problems. The content of this book can be readily adopted as part of special courses on process control, design, optimization and modelling aimed at senior undergraduate and graduate students. This book will be a useful resource for researchers in process system engineering as well as for practitioners interested in applying process intensification approaches to real-life problems in chemical engineering and related areas.

Process Intensification John Wiley & Sons

Synthesis and Operability Strategies for Computer-Aided Modular Process intensification presents state-of-the-art methodological developments and real-world applications for computer-aided process modeling, optimization and control, with a particular

interest on process intensification systems. Each chapter consists of basic principles, model formulation, solution algorithm, and step-by-step implementation guidance on key procedures.

Sections cover an overview on the current status of process intensification technologies, including challenges and opportunities, detail process synthesis, design and optimization, the operation of intensified processes under uncertainty, and the integration of design, operability and control. Advanced operability analysis, inherent safety analysis, and model-based control strategies developed in the community of process systems engineering are also introduced to assess process operational performance at the early design stage. Includes a survey of recent advances in modeling, optimization and control of process intensification systems Presents a modular synthesis approach for process design, integration and material selection in intensified process systems Provides advanced process operability, inherent safety tactics, and model-based control analysis approaches for the evaluation of process operational performance at the conceptual design stage Highlights a systematic framework for multiscale process design intensification integrated with operability and control Includes real-world application examples on intensified reaction and/or separation systems with targeted cost, energy and sustainability improvements

Reactive Separation for Process Intensification and Sustainability

John Wiley & Sons

Intensification of Sorption Processes: Active and Passive Mechanisms introduces a number of selected, advanced topics in sorption processes/process intensification, covering both

theoretical and applicable aspects. The first part of the book is devoted to the study of sorption processes based on active mechanisms, including ultrasonic, microwave, high-gravity, electrical and magnetic fields, while the second part covers passive mechanisms like nanostructures and nanofluids, membrane, supercritical fluids and sorption processes based on geometry design and equipment structure. The focus of the book is on key aspects of novel process intensification technologies (processes and equipment), i.e., absorption and adsorption, working principles, and design and applications. Covers all developments in the field of active and passive mechanisms for sorption processes Introduces basic principles of any intensified sorption process, along with details of equipment Evaluates industrial upscaling, economic evaluation/justification, future opportunities and challenges for each sorption process Industrial Catalysis and Separations John Wiley & Sons Process Intensification: Engineering for Efficiency, Sustainability and Flexibility is the first book to provide a practical working

guide to understanding process intensification (PI) and developing successful PI solutions and applications in chemical process, civil, environmental, energy, pharmaceutical, biological, and biochemical systems. Process intensification is a chemical and process design approach that leads to substantially smaller, cleaner, safer, and more energy efficient process technology. It improves process flexibility, product quality, speed to market and inherent safety, with a reduced environmental footprint. This book represents a valuable resource for engineers working with leading-edge process technologies, and those involved research and development of chemical, process, environmental, pharmaceutical, and bioscience systems. No other reference covers both the technology and application of PI, addressing fundamentals, industry applications, and including a development and implementation guide Covers hot and high growth topics, including emission prevention, sustainable design, and pinch analysis World-class authors: Colin Ramshaw pioneered PI at ICI and is widely credited as the father of the technology